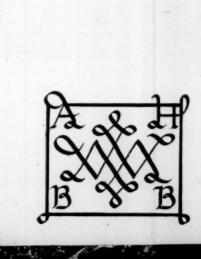
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1st Edetron published from my house in Bush Lane 1618. Inc p. 4. Preface of 3 pp Text a 19 pp. Text at ends Another copy in A 155 lilvary has not the a only 19 plates 1644 The evpy in Pepys belliany has a pertrait profesed in 22 " The copy on But: Muchen A fine copy (now in Maryork) measured 52 x72, contained the propert " Actal Suca XXVIII a 28 places a 22 by of tar (1) The un small as This way but with I Suddring's name wired on! Title b in Bagford Bills has imposed sold by Nathaniel Browne at y great North down of 5° Panel Church (nodel)

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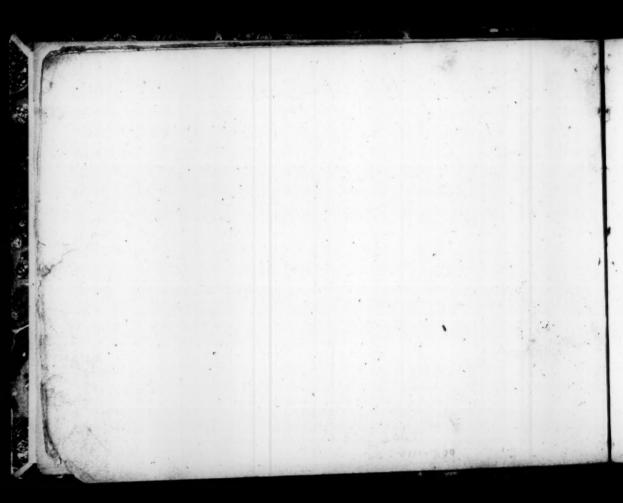
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To the most Excellent Prince Carles Go. Mest Grations (Prince The sum Howork of mo sande labour with my searts long, first wend rato yo Diasnes ~ Gration Resort and none with an Addition for a pulling good with ye favourable Cutor as putt fort Pirto to porta. I sumble resent to vo Prince y patience. Besching the sciase of all perfection soto blesserge Dighnes in all perfections as may sing in france to y portners in all Professions to admire yof Excellence with all -Jone Jud cruice and make my carrines Inder reanen to be a sernanns to so arations a (Maister -Vour Highes. in all numblenes: Motin Billingsler.





The Preface to the READER.



T is an opinion amongst fome, not so erronious as ignorant, that Coppy-Bookes of this nature are of no validity. What reason they can alledge to strengthen so fond a conceit, I know not; sure it is some private one, they are so loath to produce it. For mine owne part, I see no reason why these that are graven should not be as prositable to a Learner, as those that are meerely written; so they be exactly performed accom-

ding to the naturall straine of a true Artist; each Letter being cut according to its wine proportion, and losing not the life delinered in the Example.

B

Certains

Certaine I am, there is no man living can write so exactly, but that even in the writing of sixelines, hee himselfe shall be conscious to himselfe of some imperfections: which, by directions to the Graver (being a good Workeman and carefull) may be easily helped and made perfect for imitation. Howbest I deny not, but that oftentimes the Graver may wrong the Writer, if he be not very observant in every touch of a Letter: and the amends which he may make him in the well cutting of some one or two hands, will not countervaile the credit which he shall lose by his ill graving and vimatural mishaping of some few Letters in one

very Example.

For this Books ensuing, I know there are some (through an envious (uriosity, rather then a true Indgement) which will herein sinde many insirmities: yet let me tell them, it is an easier matter to pry into the impersections of another, then it is to amend their owne errours: and he that sindes the greatest saults, commonly is the unablest to amend the least; since Art hath no greater enemy then Ignorance. This is my glory; That I have not plaid the Theese with any man, (though it were in my power to have done it.) But quicquid scripsiscripsis what soever I have written, I have done it my selfe: For I would be much ashamed, that any man should thinke, I had beene brought up in a place of such scarcity, and under so bad a Master, or that there were in me such a powerty, that I must need soe a thieuing for my skill. I thanke God there is nothing in it, which I am not able upon an instant to better. And therefore if any man list to be contentious, let him be contentious; but let him not wrong him in his doings, who is able to doe better

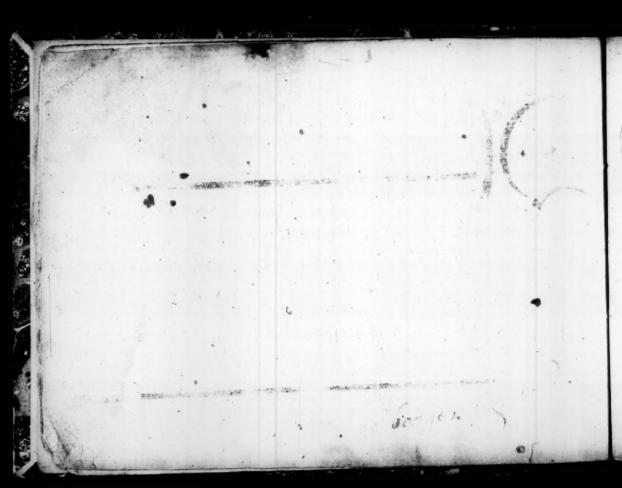
shen himselfe: Ispeake of those that thinke themselves excellent and past compare, who indeed (be their names never so famous) beare about them but the Shadow of Art. And how soener the spirits of such men are so elenated and raysed even beyond themselves, that they thinke basely of every mans doings but their owne; though their consciences tell them they are but as empty vessels, which alwaies make the greatest found. It shall suffice me, that (I) know what they have in them, and how far their skill extendeth; and so rest my selfe contented, till Time and Truth (the Tryers of all mens actions) Shall distribute to enery one according to his defert. In the meane time, as this little Booke hath found gracious acceptation at the hands of him to whom it was first prinately intended: So I hope it will have the approbation of all such as are well disposed, and beare affection to so excellent, commendable and necessary an Art: assuring them, that had I had my right, I should have given them better content, and greater satisfaction of the Pens perfection: As for Carpers and ouer-curious-ey'd men, I paffe not, as know. ing my felfe enery way (in the Art I professe) a Worke-man that needeth not to be albamed.

From my house in Bush-lane neare London-stone, Decemb. 22. 1618.

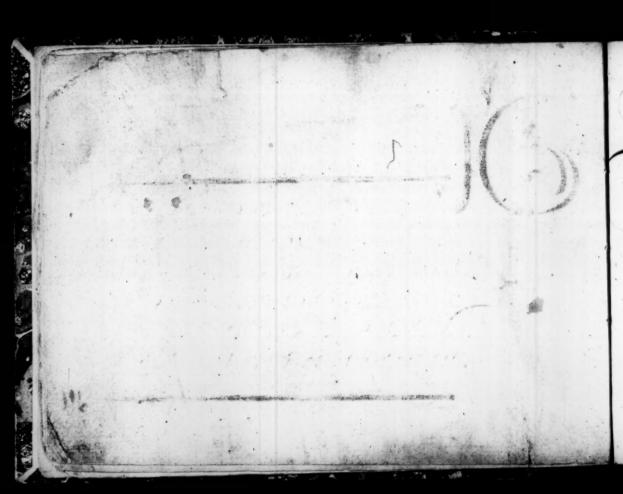
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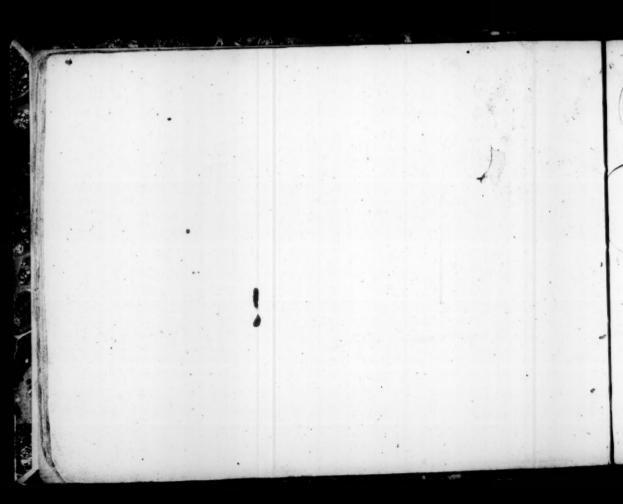
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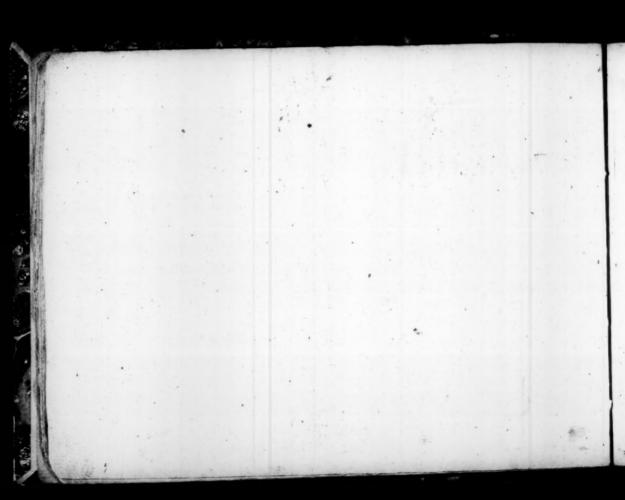
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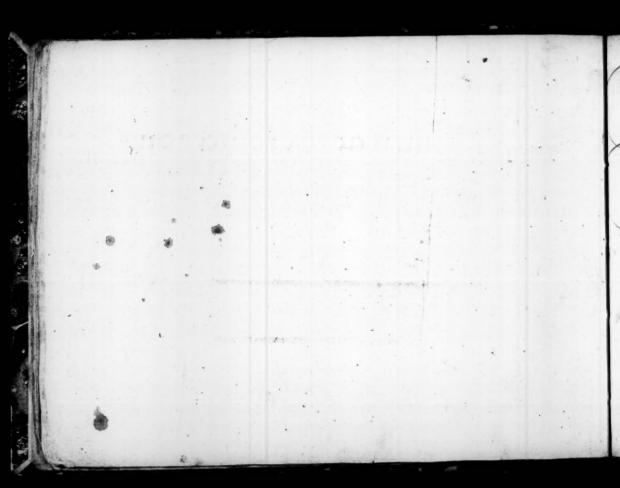
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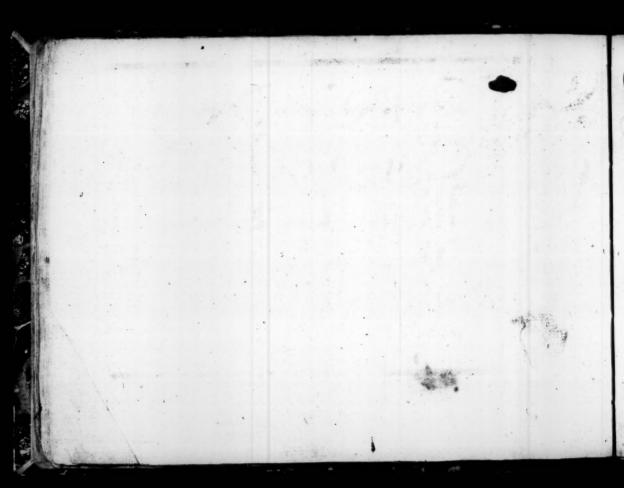
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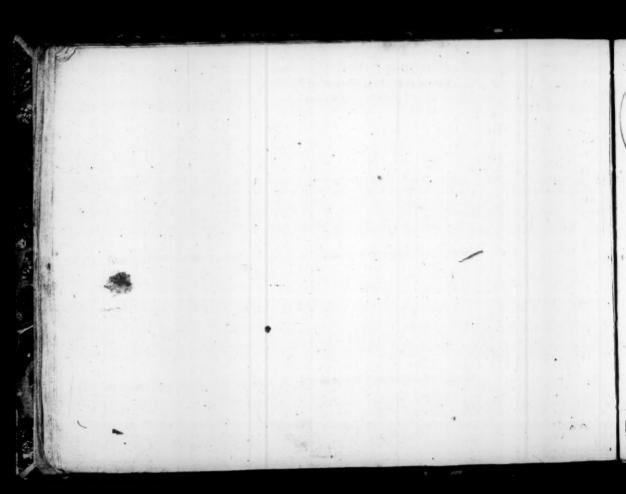


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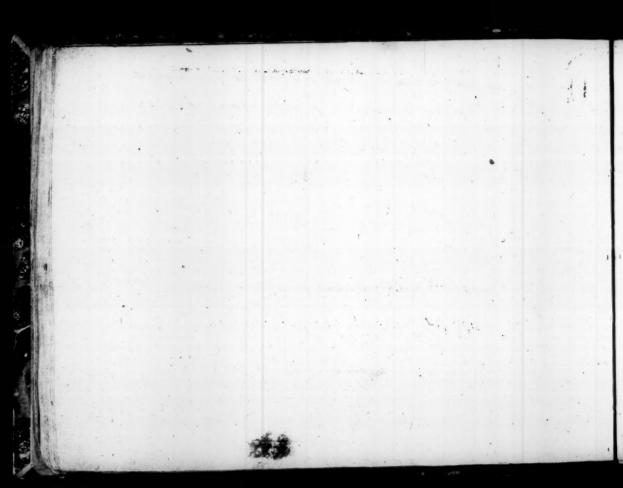
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A.B. COFFGGGGGKL.M. S.OPORSTOWXYZ



hen an humour is strong and predominant, it not onlie converteth his proper nutriment, but even that which is apt for contrarie humours, into it owne nature and qualitie. Of like force is a strong and wilfull Defire in the minde of man: For it nott only feeds oppon agreeable motions, but makes even those reafons, which are stronger against it to be most for it.

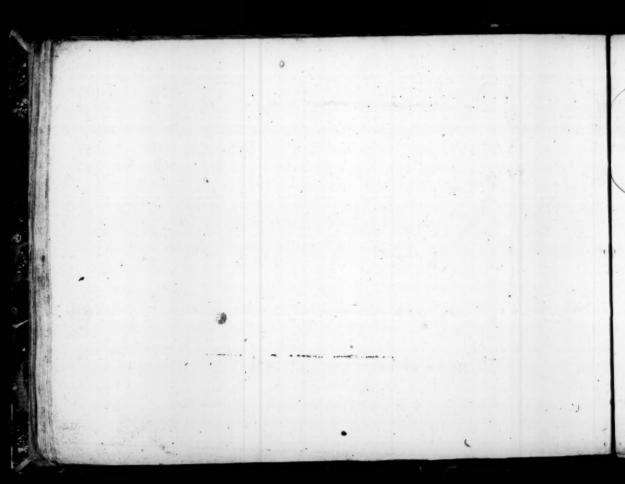
Ager animus, s falsa pro veris videt.



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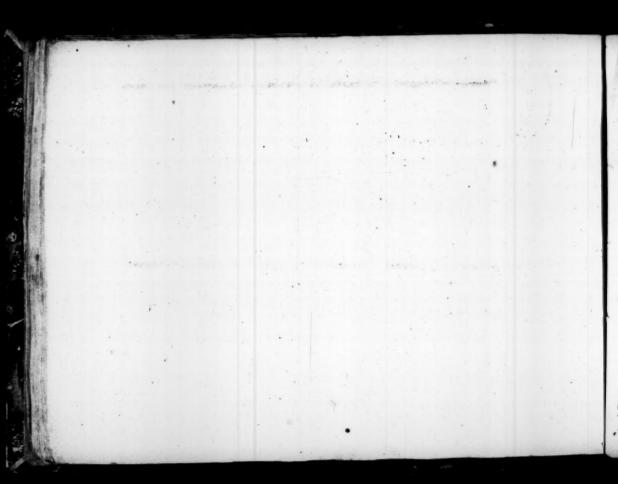
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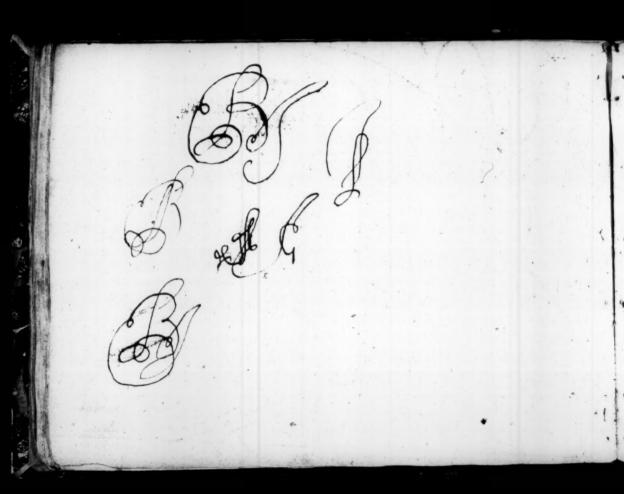
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et con tutta l'acqua in un letto fa con grandissimo impeto il suo corso et Spanenta lo città benezo benissimo murator ma ser si dinider in più parti.

per do la forza Gè passato à quazzo Esquipino.

Casi appunto les forze d'un Esseccito. Gè.

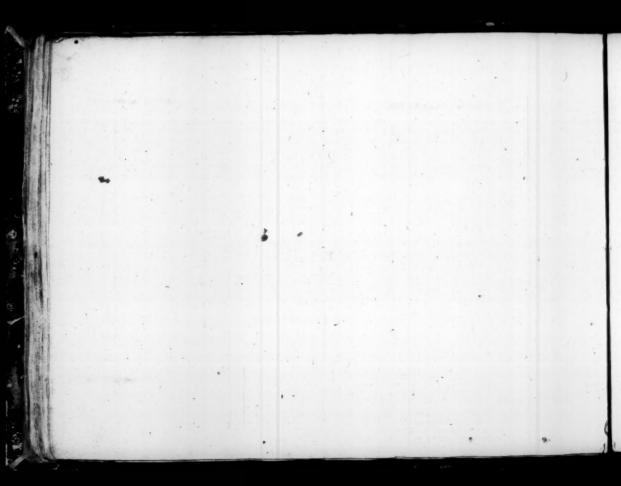


on houreux est I Somme qui troum sanience et aui abonde en prudence. Meileur A Sa quisition à iccolor que les marcon dises et d'argent : car'ses fruits sont les promiers et trespurs Labede fog Sking LImnops grs.t Ssttt max yz 200 G.

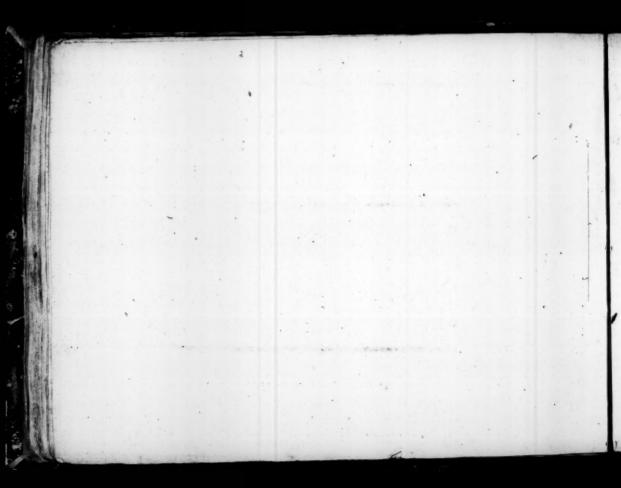




uche moso Sadinto uche muller Sconum hutulo hominos como se uche hutulo socom uche polo sidmer uche numba spinol socom o cam copunpul suodelsum commis dimidurante uche cho sidmen cam to topio spupomi seggiumlou suo molindan suo cettadus suo telta sun to topio spupomi seggiumlou suo molindan suo cettadus suo telta



I trobno lei git Anglie Crorie ffiturio e fibnic Pexfilci defense er: Sir londen oitlin. Libi o pripin e glenturb pfin Johnson Anniginn I tit o glenni betto rozum nob in Cunrelline nin in er:



Ουτω οδ πραπησεν ο θεος τον χοσμον, ώς τον ήον αυτού τον μονος ειπ εδωχει, ίνα σας ο στοκων εις αυτον μιη αποληται, δη έχη ζωίω αιωνον.



א.ב.ג. ר. ה.ו.ז. ה.ט.ל.ב.ך.ל פ.ב.נ.ך .כ.ע. ב.ב.ף.ב.ל.ק. רש.ש. ה.

יְחֹוֶהַ לֹא גָבה לַבָּי וְלֹא רְעִי שֵׁנֵרְ וְלֹא חָכַּכְתִּי בְּגָּדֹלְיֹת יִבְּנִבְּּלָאִית עָפֶינִי: אָב־ לֹא שִׂייהִי יִילִּיִיקְרִי לַבְּשֵׁי בּּגָּבָי עַלָּי אָנִין בַּיִּיְיְרְ עָדֵי נִבְּשִׁי: One for doest the distre to notice the sutment for tope taused furt to flery a thank

The Pens Excellency.

He Profession of the Pen at this day being so valuerfall, and the Professors themselves for the most part so ignorant, and insufficient to vadertake so worthy a function; together with the desire I have (according to my small talent) to benefit such as are, or would be Practitioners in that commendable Art of FAIRE WRITING; were the onely motives that induced

mee to manifelt vitto the view of the world, these sew lines hereaster enfuing. Wherein before I enter into discourse concerning the Art it selfe, give me leave cursorily to demonstrate the manifold abuses which are offered vitto the Pen by a number of lame Pen-men; who as they doe intrude themselves into the society of Artists, and vsurping the name of Pen-men, seeke detinere Arteminignorantia: so by their audacious brags and lying promises, they doe shadow and obscure both the excellency of the Pen, and the dignity of those that are indeed true Professors thereof.

3 3 B

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But I purpose not to heape up all the abuses which they may be conceiued to offer unto the Pen; for that were to lose my selfe in an endlesse discourse: I will only point at a few which I hold to be the chiefest, and doe belong principally to matter of Teaching: And those I finde to be source.

Abufe.

First, you shall observe that these Botchers, (for they deserve no better title) are for the greatest part of them of no standing , nor ever have had any ground in the Art, onely have a certaine confused kind of writing, voide e ther of Life, Dexterity, or Art it felfe; and yet notwithstanding they professe, and in their Bills (clapt vpon enery post) promise to performe as much as any wholoeuer. For let any man obserue their Ly-bills, (for fo I may very well tearme them) and he shall see how liberall they are in their promifes this way, professing to teach any one (not standing vpon the capacity of the pupill) to write a fufficient hand in a month, and some of them doe say, in a fortnight. Yet, if they did but say so it were tollerable, when as they themselues, (I dare be bould to affirme it) may goe so long to Schoole to learne a little 4, and yet not attaine to the true touch thereof, being fitter for other Mechanicall occupations (wherein fome of them, to my knowledge, have beene brought vp) then for the Profession of this so curious an Art. Whose Writings (if they come to the touchstone of Art, which cannot erre, and to the judgement of Artists, who seldome are deceived) will prove lame and schoole-boy-like. And although in some of their doings, there may seeme in the eyes of the ignorant.

rant, to be a shew of Art: howbeit tantum absunt à persectione, quantum ab ignancia animi magnitudo, They come as farre short of those that have

the least skill, as they doe of Perfection.

Next, whereas we that are Pen-men hold this as a Maxime in the Art of a Abnie, Writing, To yeeld a reason of every thing we doe, (since plus apud nos vora ratio valet, quam vulgiopinio) why, these ignorant Professors are so reafonletle in all their workes, both of Writing and Teaching, that it is impossible for those whom they teach, or that imitate their doings, to reaps any benefit by them, Reason being a second Schoolemaster to bring a man to knowledge in any Art he defires to practife. And certainely (experience tells me that) in the matter of teaching, nothing is more availeable to a learner, then the demonstration of Reason. So that herein appeares the second abuse, in that these men, being not able to yeeld a reafon of that they profetle, doe neuertheletle (Parrat-like) boaft of their skill, and in their papers give out vaunting speeches, as if so be they were the onely fellowes that would (as we fay) beare away the bell : whereas if a man take a view of any of their workes or writings, he shall find therein no appearance either of Truth, Reason or Art: but on the contrary, such weake stuffe as he would rather imagine it to be the scratching of a Hen, then the worke of a profest Pen-man.

Thirdly, (because I would be briefe) by these their large (yet lying 3 Abuse. promises) they blind the eyes of the common sort, who are rather affected

MICH

with nouelties and strange deuises, though they appeare in nothing but vaine oftentations, then with the soundnesse of judgement and exquisitenesse of skill, wherewith Artists are indued. For is it not a common thing amongst them, as well in their residence about this samous City (which God knowes swarmes with them) as in their curriculer Progresses ouer all places in this king dome; to carry about them, yea and to set in open view the writings and Tables of other men, and affirme they are their owne? I appeale to none but to my owne experience herein; howbeit I am perswaded divers others (and which I know to) will concurre with me in this truth. And what is this, thinke you, but deceptio visits, a blinding of the world with shewes of what they are not?

Abrese.

Lastly, they doe also hinder the commodity of those that goe as far beyond them in excellency of writing, as the Sunne exceeds the Moone, and that two waies.

First, by their base and ignominious carriage of themselves in their accustomary cosening, wherby men take occasion to conceive so ill of others of the same Profession, that it is almost impossible for any one (do or mean he never so well,) to have entertainment where they have been before.

And secondly, by the multitude of them, which is so great that a man can go into no corner of this City, but he shall see and heare of a world of squirting Teachers, not one of them almost worthy to carry a Pen-mans Inck-horne after him, much lesse to beare the name of a good Pen-man.

Diuers

Divers other abuses there are which these men offer vnto the excellency of the Pen and Pen-men. But lest I should seeme prolix in so slight an argument, I will here leave them to the censure of the skilfull, and to those that to their cost have made tryall of them. For a sinuch as my intent is not so much to detect the folly of those vnworthy Professors (which is palpable enough to every one) as to entreat of the Art it selfe, reducing all that I entend to speake in commendation thereof, ynto these three heads:

1 To the Antiquitie 2 To the Excellencie thereof. 3 To the Dinersitie

First, for the Antiquity of it. Some affirme that the vse of this Art was 1 Part. found out in the very infancy of the world: and that Enoch the seauenth loseph. ib. 1.5 from Adam had skill therein: For Iosephus credibly reports, that one of the de Antiquis. Prophecies which Enoch wrote on pillers of stone, remained even in his time; or at least some ruine thereof. But others doe ascribe those pillers to Seth, who lived before Enoch. Howsoever, if it were but as ancient as the Law, it carries with it age enough.

As for the Art of Printing, which came up but yesterday (in comparison) and is now in much request, that can no way blemish the Art of Writing. for a smuch as Writing is the President by which Printing is effected, and therefore the more worthy. For as we say in Arithmeticke, Out of the

Breater the leffer is deducted: So that, that whence the deduction is made, is greater then the deduction it felfe.

I shall not neede to argue much vpon the Antiquity of this Art, in regard of the vniuersall knowledge thereof. What worthy and notable acts were heretofore done by any, either Divine, Morall, Legall or Martiall, but were reserved to after-ages by the meanes of Writing? And I wonder how we should ever have attained to any kind of learning, had we not had the scrols of our learned fore-fathers to peruse and looke into, as also the holy Scriptures, In quibus sunt omnes the sauri sapientia ac scientia reconditi?

2 Part.

The next thing to be entreated of, is the Excellency of the Art of Writing, which doth euidently appeare in these two things:

B Defiderio.

First, in the earnest delire that all men for the most part have to attaine vnto it: for those things which are rare and delectable, are sought for and pursued of all men, that's a rule in Nature: Now the Art of Winning is a most excellent and delectable Art, and therefore of all men much desired.

2 Necefitate

An Answer to a common Objection. Secondly, the Excellency appeares in the Necessity thereof: for it is necessary for all (you know) to write; and those that cannot, finde what a multitude of inconveniences doe come upon them for the want of it. And herein (by the way) suffer me not to give considered to that ungrounded opinion of many, who affirme Writing to be altogether unnecessary for women. If by it any soule businesses are contrasted, and thereby much hurt effected; Is this to be laid upon the Art it selfe? Or is not rather the ill

disposition

disposition of those to be charged herewith, who make it the instrument, whereby they bring to passe cuill actions? For not the vse but the abuse of a thing is it which makes it odious. If it were otherwise, why then sould imputations may be laid upon the best vertues, which of themselues are immaculate.

To be briefe, the Art of Writing is so excellent, and of such necessary vse, that none ought to be without some knowledge therein, since the excellency of no Art without it can be made knowne or manifest. And if any Art be commendable in a woman, (I speake not of their ordinary workes wrought with the needle, wherein they excell it is this of Writing; whereby they, commonly having not the best memories respecially concerning matters of moment) may commit many worthy and excellent things to Writing, which may occasionally minister vnto them matter of much solace.

Hereby also, the secrets that are and ought to be, betweene Man and Wife, Friend and Friend, &c. in either of their absences may be confined to their owne privacy, which (amongst other things) is not the meanest

dignity.

Lastly, the practise of this Art is so necessary for women, and consequently so excellent, that no woman surviving her husband, and who hath an estate left her, ought to be without the vse thereof, at lest in some reasonable manner: For thereby shee comes to a certainty of her estate, with-

C₂

out

out trusting to the reports of such as are vsually imployed to looke interhesiame: whereas otherwise for want of it, she is subject to the manifold deceits now ysed in the world, and by that meanes plungeth her selfe into a multitude of inconveniences.

Wherefore their opinion who would barre women from the vse of this excellent faculty of Writing, is vtterly lame, and cannot by force of argu-

ment be maintained.

And although the Excellency of this Art (to speake of the curiosity thereof) be somewhat shadowed by the dulnesse of some Mechanicall spirits, who seldome have skill in any thing out of their owne element, that thinke Writing to be onely a hand-labour, and so they can write to keepe a dirty shop-booke, they care for no more; never esteeming the commendable manner of faire and orderly Writing, which ought in all businesse to be observed, as well in keeping of Bookes for Merchants and others, as in all kinde of Engrossments, appertaining to the Law, & c: Yet notwithstanding the splendor & grace of writing shines most excellently in the scrols of skilfull Artists, as in the writing of some may appeare to the that have insight.

And what should I say of the Excellency of this Art? Is it not one of the hands by which not only this, but all other common-wealths are vpholden? The key which opens a passage to the descrying and finding out of innumerable treasures? The handmaid to memory? The Register and Recorder of all Arts? And the very mouth whereby a man familiarly conferreth with

his friend, though the distance of thousands of miles be betwixt them? Infinite other things might be spoken concerning the Excellency of this Art of Writing; and where I faile in the setting forth thereof, assist me with

your manifold imaginations.

The third and last thing to be discussed of in commendation of this Art, 3 Part. is the Discretity thereof. I meane the discretik sheds of hands which are now vised among vs. For although they all goe under the name of writing; yet they are to be distinguished according to the discretity of them. Howbeit my purpose is not to clog my discourse with an enumeration of every idle hand that may be written; for that were absurd, and our of the element of a Pen-man. I will only entreat of those which are the principall; and wherin the most Art, the greatest curiosity, and the rarest dexterity of the Artist is to be manifested; and they are these which follow, viz.

1 Secretary.
2 Baftard-Secretary, or Text.
3 Roman.
4 Italian.
5 Court.
6 Chancery.

Of each of which I will briefly speake somewhat, onely by way of di-C 3 stinction stinction, in regard I would not willingly weary the Reader with superfluous circumstances, or detaine him long from that which followerh.

Secretary.

For the first, viz: the Secretary, which is so tearmed (as I conceive) partly because it is the Secretaries common hand, and partly also, because it is the onely vsuall hand of England, for dispatching of all manner of bunnetses for the most part, whatsoever.

I might adde hereunto the super-excellency of this hand, in respect of any other hand; for that the very denomination thereof, imports some things in it that are not easily to be found out. And true it is, that whose-uer doth practife it (according to the true nature of it) shall perceive therein many secret and subtill passages of the hand, which sew, but those that have been well grounded therein by a true Arust, are able to comprehend:

Secretarius a

but I affect breuity.

To speake of the kindes of Secretary, is (in these daies) no easie matters for some have deuised many, and those so strange and disguised; that there is hardly any true straine of a right Secretary in them. For mine owne part, I make distinction betwixt the Sett, Facill, and Fast hands, of which three I shall (God willing) by and by propose some few examples.

2 Baffardso-

The next is Baltard-Secretary, and so named by the best, because it is gotten of the Secretary, as those that have any skill may perceive. This is a Hand not so viual as the former; yet of great validity, and for divers purposes exceeding gracefull; as for Engrossements, Epitaphs for Tombes,

Titles

Titles of Bookes, and many other vies, which would bee too tedioust or me here to recite.

The third is Roman, which hath his denomination from the place 3 Roman, where (it feemes) it was first written, viz: Rome. A hand of great account, and of much vie in this Realme, especially in the Univertities : and it is conceived to be the ealiest hand that is written with Pen, and to be taught in the shortest time: Therefore it is vsually taught to women, for as much as they (having not the patience to take any great paines, belides phantafticall and humorfome) must be taught that which they may instantly learne? otherwife they are uncertaine of their proceedings, because their minds are (vpon light occasion) easily drawne from the first resolution.

The fourth is Italian, a hand in nature not much different from Roman, a Italian, but in manner and forme, of much incongruity thereunto. This is a band which of late is growne very viuall, and is much affected by divers: for indeed, it is a most excellent and curious hand, and to be written with singular command of hand; elfe it will appeare but very ragged and vile; and if the Pen be taken off in conjunction of the letters, it is neither approueable, nor Pen-man-like, but meere borching, which is deteftable.

The fift is Court-hand; fo called, for that it is of great vie in those two 5 Court. famous Courts of the Kings Bench, and Common Pleas. It is a hand fomewhat difficult to write well, and hee that continually writes it, may happily come to perfection in that; but for other hands (if he could write ne-

marre them all. I am not reasonlesse in this opinion, but able (vnto any that please) to produce the cause.

Chancery.

The last is Chancery, which every man knowes to be written no where but in the High Court of Chancery, and in other Offices which have reference thereunto. I am of opinion, that this hand being well written, is far more gracefull then the Court, and equally difficult. It hath a kinde of mixture of the Court and Bastard-Secretary in it, which any man of judgement may easily perceive.

There are two kinds hereof, the Sett and Fast; the difference betweene

them is not little, as they that are Clerks well know.

Thus much, or rather thus little, I thought good to deliuer, touching

the Antiquity, Excellency, and Dinerfity of the Art of Writing.

Now here shall follow certaine peeces and Examples of the fixe seueral heads before mentioned; wherein I have endeauored to fit my selfe with extraordinary matter for coppies; holding it an absurdething in a good Pen-man to make choice of such fustian stuffe, as many doe, onely to set out their Coppies, and make the writing to seeme gracefull to the eie. Also I have laboured to be so perspicuous in the nature of every hand, as that the meanest may imitate me, and reape some benefit by me.

Thus

Thus from the gate or entrance, I have brought you into the house, where you have seen sundry ornaments and peeces of Art: and now (if you be not weary) goe with me into one roome more, and there take a view of the implements and tooles, with which you must worke, if you meane to prove a Pen-man; and learne how you are to vie and handle them. But before we enter, steppe aside with me, and I will give you notice of certaine observations, which are necessary to be knowne of every one that will practise this Art.

Observations for writing.

L'tioner for himselse; ought to know that in the Art of Letters, or Writing, three things are to be observed, viz.

{ Ratio. 2 Modius: 3 Species.

The former whereof, which is Reason, hath reference to the understan- Generally.
ding, and doth most of all concerne the speculative part of Writing.

The two latter, viz, the manner and shape (which of every letter D

throughout the Alphabet is to be observed) doth consist in the carriage of the hand; and these are the practique parts of Writing.

Particularly.

First, the Reason of every letter must be found out; as why such a letterbeing made thus and thus, seemes more gracefull then being made so and so. Likewise, as for every letter, and the least touch with the Pen, a reasonmust be given: So it is in the conjunction, knitting or soyning together of the letters; Why the Pen must here be taken off, and why there not raken off? why the nature of this letter will admit the taking off of the Pen; and why the nature of that letter doth require the contrary. These things must be resolved to the learner, by Reason; else how shall he understand to write well?

2 Modes.

Next, the manner of making every letter must be knowne too. For if a Scholer be taught to frame his letters after an ill, corrupt and contrary way: It cannot be that hee should ever write well. And although perchance some doe write sufficient and serviceable hands, that never were taught the true way of framing their Caracters: Yet notwithstanding what they doe, they (as wee say) doe by roate, not understanding, or conceiving how to write. For I dare undertake, that such as have not beene rightly grounded herein, are never able to know or judge of the goodnesse or badnesse of a letter. Therefore it were to be wissed, that men would reframe from these Botchers that spoyle so many, and bring up such a multitude of Scriblers, nor sit for any mans imployment: and that they would

would not standing upon the pay, as many ignorant persons do) put their youth to such as are able to teach, and are knowne to be good Pen-men.

Lastly, as the reason and the manner of every Letter is to be observed : so the shape (which giveth life and spirit to writting must be knowne also: for 3 Species.

therein the very lubstance of Writing consisteth.

Herein a man ought to be very wary and circumspect, concerning the carriage of his Pen: that is, that hee doe not presse upon that part of the letter which requires a fauourable touch; nor be sparing in that part which requires the contrary: for in either the spirit of the letter is dulled and made blockish, so that the shape cannot then be good.

It shall not be amisse for the diligent Practitioner, more specially to observe these sew briefe Rules concerning Writing, viz.

First, to size his Writing, that is, to make the depth and fulnesse pro-

2 Then to observe the whiter, for that's a maine matter.

3. Lastly, to keepe an equal distance, as well between eletter and letter, as between e word and word.

These three being the chiefest things wherein the grace of writing confisteth.

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In the next place I hold it necessary to set downe certaine rules for the making and holding of the Pen, with other things thereunto appertaining.

Observations or rules for the making of the Pen.

A Free you have gotten you a good Pen-knife well edg'd and smooth'd vpon a hoane, and good second quils, either of Goose or Rauen, seraped with the backe of your knife, begin to make your Pen thus:

I First, holding your quill the right side vpwards, cut off about the third

part of it flar along to the end.

2 And rurning it on the backe fide, cut off the very end of it asloape; which being done, it will be forked.

3 Then, holding it still on the backe, make a little cut in the very midft

of the quill.

4 When you have done so, take the end of your knife if it have a pegg, or else another quill, and make a slit vp suddenly, even in the cut you gave before.

5 Which being done, turne your quill on the right side againe, and begin to cut a little thought about the slit, on that side which is next your left hand, and so continue cutting by degrees, till you thinke you have sufficiently cut that side. But herein you must be every wary you cut not off too much of the slit; for then your pen will be too hard, and if you leave too much also, it will be over soft.

6 Then

A CAMPAT.

6 Then even against the place you beganne to cut the first side, cut the Note that if other likewife, till you have made them both of an equall thinneffe; and your quill (as then trying it by lifting vp the flir vpon the naile of your thumbe, you shall many haue) fee whether it be too foft or too hard : if either , bring it to a meane by ad- are to pare it on ding more flit to it, if you fee it be too hard; or by taking fome away, if you the back thinly, perceiue it to be too foft.

Lastly, herein lies the difficulty, viz. in the nibbing of the Pen: wherein way. I observe this rule, that placing it on the naile of my thumbe, or middle finger, I hold my knife somewhat sloaping, and cut the end of the nibbe, not the Pen must quite off, but before my knife come off, I turne him downe-right, and so be done at ence cut the nibbe cleane away, on both fides alike; contrary to that old vulgar though it feeme rule, Dextra pars penna, &c. Now if my pen be to write full, I cut off fo two much the more of the nibbe; if small, so much the leffe,

to take them a-

Observe that this nibding of cuts, otherwife ir will not wrise currantly,

Observations for the holding of the Pen.

Hold your Pen betweene your thumbe, your fore-finger, and your middle-finger: viz. with the top of your thumbe, the bottome or lower part of your forefinger, and the toppe or vpper part of your middle finger.

2 And let your other two fingers joyne to the rest a little thought within them; fuffering none of your fingers with which you hold the Pen, to touch paper: for that is the proper office of the fourth and little fingers, by

which the strength of the others is maintained.

A Caneat.

3 Lastly, for the right vsage of the Pen, when you can hold it; you shall observe, that it ought to be held directly vpon the sull; for that is most proper, being that the nib of the Pen must be cut even, otherwise it is subject to spatter. Howbeit, I deny not, but in the setching of any compasse, it must be held a little inclining to the left side: for so the Pen will give full where it should, and small also where it is required.

Note, that the Pen must be held very gently in the hand, without gri-

ping, because of two inconveniences which come thereby.

I The one is, that the command of hand (which otherwise by the easie

holding thereof is to be attained) is hereby veterly lost.

2 The other is, that by this griping, or hard holding of the Pen, a man is kept from a speedy dispatch of that he goes about to write: both which are maine enemies to Clerke-like writing.

M. B. his prinate opinion concerning Pen-manship.

First, it is a most absurd and hatefull quality, to vie any manner of botching in the Art of Writing; yea, though it be in a letter of the greatest vncertainty.

2 Againe, I am of opinion, that although in the writing of some Hands,

(as

(as of the Sett Secretary and some other) it be now and then tollerable to take off the Pen in conjunction of the letters, for the more formall writing thereof; yet that in the Facill, but especially, in the Fast Secretary, it is so injurious to the perfection of Clerke-like writing, that I cannot free him that yieth it, from the imputation of a meere Botcher.

Little of The State of the

3 The like opinion doe I retaine of those, who must write every thing that is to be performed in any reasonable fashion, and with credit, with or by a line: for therein they shew themselves rather Carpenters then Writers, and cannot (in the judgement of Artists) berightly tearmed good

Ten-men.

4 Also (in my judgement) he cannot be reputed a good Pen-man that is not able upon an instant, with any Pen, Inke, or Paper, and in the presence of whomsoeuer, to manifest some skill: Being that the rare & absolute quality of the Pen, consistent not in the painting, pricking forth, and tedious writing of fixe lines privately in a mans Study, with the best implements: but a sweet command of hand, and a certaine conceived presumption.

5 Lastly, to vie any strange, borrowed, or inforc'd tricks and knots, in or about writing, other then with the celerity of the hand are to be performed, is rather to set an inglorious glosse vpon a simple peece of worke, then to give a comely lustre to a perfect patterne; they being as vnnaturall to Writing as a surfet is to a temperate mans body.

FINIS.